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(21) International Application Number: PCT/GB92/01646 (22) International Filing Date: 9 September 1992 (09.09.92) (30) Priority data: 9119242.7 9 September 1991 (09.09.91) GB (71) Applicants (for all designated States except US): WELMED LIMITED [GB/GB]; 27 Campbell Court, Campbell Road, Bramley, Hampshire RG26 5EG (GB). COVENTRY UNIVERSITY ENTERPRISES LTD. [GB/GB]; Priory Street, Coventry CV1 5FB (GB). (72) Inventor; and (75) Inventor/Applicant (for US only) : GERGELY, Stephen [GB/GB]; 91 Maidavale Crescent, Coventry CV3 6GB (GB).		(74) Agent: GODSILL, John, Kenneth; Haseltine Lake & Co., Hazlitt House, 28 Southampton Buildings, Chancery Lane, London WC2A 1AT (GB). (81) Designated States: GB, US, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, SE). Published <i>With international search report.</i> <i>With amended claims.</i>
(54) Title: DATA TRANSMISSION <div style="text-align: center;"> </div>		
(57) Abstract A device for data transmission by light has a waveguide (1) doped with a fluorescent material. A light source (3) is arranged to provide modulated light to enter the waveguide through an upper surface (2), the fluorescent material being responsive to the modulated light to emit light omnidirectionally. The emitted light is guided towards and emitted through end surfaces (5) of the waveguide.		

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DATA TRANSMISSION

5 The present invention relates to data transmission
by means of electromagnetic radiation and is applicable
by way of example to position encoders.

Data transmission by means of electromagnetic
radiation, e.g. light, is a useful technique in cases
where data has to be transferred across a gap and/or
10 between relatively movable parts. As a special case, a
digital position encoder modulates the radiation with a
code dependent upon the relative positions of two parts,
one of which carries code elements which are able to
modulate the radiation, e.g. by reflection or
15 transmissivity.

According to a first aspect of the invention there
is provided a device for data transmission by
electromagnetic radiation comprising a member
constituting a waveguide, means for providing pulsed or
20 modulated radiation comprising a first frequency to enter
the waveguide and means for detecting radiation at a
second frequency at an end surface of the waveguide, the
member having within it fluorescent material responsive
to radiation at the first frequency to emit radiation at
25 the second frequency, the emitted radiation being guided
by the waveguide to the end surface.

According to a second aspect of the invention there
is provided a position detector for detecting the
relative positions of two parts comprising a data
30 transmission device according to the above first aspect.

In one embodiment the means for providing modulated
radiation comprises a plurality of portions relatively
opaque to radiation at the first frequency and disposed
between the waveguide and the source of radiation so that
35 the radiation will be modulated by the pattern of said
portions.

According to a third aspect of the invention there

-2-

is provided an infusion pump transmission comprising a position detector according to the above second aspect, one of said parts being means for operating a syringe infusion pump plunger and the second being means arranged to be connected to the syringe infusion pump body.

According to a fourth aspect of the invention, there is provided a device for data transmission by electromagnetic radiation comprising a waveguide for the radiation, the waveguide having two, opposed, major surfaces, one of which provides an input for the radiation to the waveguide, an end or edge surface of the waveguide providing for output of radiation, there being source means of radiation for supplying radiation to said one major surface, detector means responsive to the directed radiation emitted from said end or edge surface, and means in the waveguide and responsive to input radiation for directing radiation towards the end or edge surface, that radiation being guided between the major surfaces.

In one example, the waveguide may be of a type containing fluorescent material having a maximum of absorption in the region of the frequency of the input radiation and a maximum of emission at a frequency to which the detector means is responsive.

There may be a plurality of elements relatively opaque to said pulsed radiation between the source and the waveguide, said elements being arranged according to an n-bit digital position code. The source means may comprise n individual sources for illuminating the respective bits in sequence, the device being arranged so that a single detector can be used to receive a series of bits defining the relative position of the source means and the code.

A waveguide doped or loaded with fluorescent material is readily obtainable at low cost. By virtue of its ability to emit light at a specific frequency when subjected to light at another, it proves to have a

-3-

relatively good output light intensity compared with the incident intensity, i.e. good transfer properties.

For a better understanding of the invention and to show how the same may be carried into effect, reference will now be made, by way of example, to the accompanying drawings, in which:

Figure 1 illustrates a data transmission device having a waveguide;

Figure 2 illustrates a linear position detector;

Figure 3 illustrates the drive and detector circuits for the detector of Figure 2;

Figure 4 is a perspective view of a syringe infusion pump transmission incorporating a position detector according to Figures 2 and 3; and

Figure 5 illustrates a rotary data transmitter.

Figure 1 shows a data transmission device comprising a light waveguide structure 1 with light incident on its upper surface 2, the light being generated by a pulsed source 3. According to the material properties of the waveguide, some of the light will be reflected from the surface, some will be transmitted through the waveguide, exiting through the lower surface 4, and the remainder will be either absorbed by the material or will be scattered within the material and be guided thereby to exit through the four side edges 5. If the material is relatively transparent, the majority of light will pass straight through the material. If, however, the material is opaque, most of the light will be absorbed. In either case, very little of the light will be emitted through the edges.

Consider, however, a waveguide constructed using a relatively transparent material such as glass or plastics, which is doped with a fluorescent dye or compound. An example of such a material is a plastics sheet manufactured by Bayer AG under the trade name LISA, being polycarbonate doped with fluorescent material. This exhibits a peak absorption at an approximate

-4-

wavelength of 521 nm and a corresponding peak fluorescent emission at approximately 595 nm.

If light of a wavelength at or near the peak absorption wavelength is incident on the upper surface 2, a high proportion of it will be absorbed, with the subsequent emission of light at or near 595 nm. This light is emitted omni-directionally and a major portion of it will hit the upper and lower surfaces at an angle greater than the critical angle thus being confined between these surfaces. Thus light will be guided out towards the side edges 5 and will be emitted therefrom. A photodetector 6 having a peak response at approximately 595 nm, and being positioned at one of the edges, will respond to the emitted light by producing corresponding electrical signals. It will be clear that by using such a device, a modulated light signal impinging on the upper surface 2 can be converted into an electrical signal at the output of the photodetector 6. This is accomplished even if there is a gap between source 3 and waveguide 1 and or if there is relative motion between the two. It will be apparent that for a given fluorescent emission produced within the waveguide the intensity of light emitted can be increased by decreasing the surface area of the edges through which light is emitted.

Figure 2 shows one possible application of the device, illustrating a position encoder 7 for determining the absolute position of a body 8 with respect to a fixed stage 9. Attached to a lower surface of the body is a row of 8 light emitting devices 10a to h, in this case these being light emitting diodes (LEDs), arranged so as to emit light in a generally downward direction. The LEDs are connected to electronic driving circuit 11, which may be either mounted on the body, on the stage, or elsewhere. The driving circuit is designed to allow the LEDs to be illuminated in a controlled sequential manner and to control the amount of drive current used. The voltage across and/or the current through the LEDs may be

-5-

monitored by a microprocessor of the pump in order to detect their malfunction. Affixed to the stage 9 is a detector 12 comprising a waveguide 13 constructed using the fluorescently doped material described above, and which is generally rectangular in shape though tapering inwardly at one end to form a narrow throat 14. Abutted against the throat is a photodetector 15 which may be a photo diode or similar such device, and which is connected to a suitable electronic detection circuit 16 for detecting the electrical output from the photodetector. The detector may be a detector sensitive to red or infrared and proves to have adequate sensitivity at 595 nm. A detector with a peak sensitivity nearer to 595 nm could, of course, be used in preference.

Printed on the upper surface of the waveguide 13 are a series of 8 bit code sequences 17 arranged sequentially along the length of the waveguide. The width W of the sequences is equal to or greater than the width of the LEDs attached to the body 8. Each code sequence consists of a series 17a to h of eight interspersed optically transparent/optically opaque segments or bits arranged in a linear row across the width of the guide. The encode is shielded from ambient light.

The operation of the linear position encoder 7 will now be described. The body 8 is located directly above and parallel to the stage 9, so that the LED array lies fractionally above the surface of the waveguide, the LEDs lying over respective bits of one code sequence. If the body 8 is designed to move from right to left as seen in Figure 2, the array would be arranged such that, at the rightmost position of the body, the array would lie directly above the rightmost code sequence on the upper surface of the waveguide.

The LEDs are chosen to have a peak emission wavelength at or near the peak excitation wavelength (521 nm) of the fluorescent material of the waveguide.

The driving circuit 11 is operated so as to

illuminate LED 10a for a given time. This LED is then turned off and LED 10b is illuminated for the same time period. Similarly LEDs 10c to h are illuminated in turn, with the cycle repeating over regular intervals.

5 A proportion of the light emitted by each LED is coupled into the guide through its upper surface if the illuminated diode lies over a transparent bit of the code. If, however, the LED lies over an opaque bit, no
10 significant amount of light will enter the guide. Light entering the guide will tend to excite the fluorescent material, resulting in emission at or near 595 nm.

As described above, the majority of the emitted light will travel through the waveguide exiting through the side edges. Some of the light will exit through the
15 throat 14 where it will enter the photodetector 15. This will result in an electrical pulse being generated by the photodetector 15 of duration corresponding to the duration of the emitted light. As each of the LEDs is illuminated, a series of pulses will result corresponding
20 to the code sequence directly below the LED array.

Figure 3 illustrates one possible configuration of the detection circuit 16 and the drive circuit 11. The latter has a counter 26 which is clocked by clock 25 to count from 0 to 7, reset, and repeat, the output being a
25 three bit binary word. This word is decoded by a 3-to-8 line decoder 27 which addresses LED driver 28 and which in turn drives the selected LED.

The detection circuit 16 has a serial to parallel converter 29 connected to receive the pulses generated by
30 the photodetector 15. The output from converter 29 is an 8 bit word which is stored by a latch 30. Both the converter and the latch are synchronised by the clock 25 to capture the 8 bits present between illumination of first LED 10a and the turning off of last LED 10h. An
35 output of the counter 26, produced every 8 counts, controls the converter and the latch to inform them of the start and finish of each 8 bit word. Once a word has

been received and stored in the latch, a decoder 31 is used to convert the code into a position value, e.g. as a binary number, which is a measure of the absolute position of the body with respect to the stage and which
5 can then be displayed on a display output 32.

It is to be noted that many of the functions of the above circuit may be carried out by the microprocessor and memory used to control other functions of the pump.

The resolution of this system is determined by the
10 width W of the code sequences. In the preferred embodiment W is 0.5 mm with the total length of the coded upper surface being 10 centimetres, i.e. 200 code sequences. If a unique code is required for each position, then eight bit code sequences and eight LEDs
15 are required.

Code sequences could be selected in many ways. However, many arrangements may give erroneous results when the array is positioned midway between two neighbouring sequences. This problem is overcome by
20 using a code such as a Gray code, where only one bit of the code changes between neighbouring sequences.

Figure 3 illustrates the use of a position encoder in a syringe infusion pump transmission. Such a transmission is disclosed in U.K. Patent No. 2 224 444.
25 The transmission comprises a fixed plate 33 in which is rotatably mounted a leadscrew 34. The leadscrew can be moved axially through the fixed plate 33, by means of a motor 36 and associated gears, to drive a carriage mechanism 37. The carriage mechanism comprises a drive
30 plate 38, a sleeve 39 and a body 40 connected in sequence. The drive plate 38 is arranged to drive the plunger of a syringe infusion pump, not shown, whose body portion is fixed relative to the fixed plate 33. The body 40 has an arm 41, on the lower surface of which are
35 mounted the LEDs 10a to h. Beneath the arm and spaced apart from the LEDs is the detector 12 which is fixed relative to the syringe body and fixed plate.

-8-

The motor 36 may have its own high resolution encoder 42 but the encoder described with reference to Figure 2 provides an absolute measurement on the plunger itself. Its resolution may be relatively low but, nevertheless, it provides data of sufficient accuracy to enable the data from the motor encoder to be checked and corrected if necessary, thus giving more reliable information.

In an alternative embodiment of a position encoder according to the present invention, the source array, the waveguide and the detector are stationary and the code sequences are attached to the plunger which moves the code sequences between the array and waveguide.

A further embodiment has the detector 15 positioned centrally as shown dotted in Figure 2 in order to minimise light travel paths. Moreover the surfaces of the waveguide may be angled so as to improve the guiding of the light to the detector 15.

Figure 5 shows a second embodiment of a position encoder according to the present invention. A rotating shaft or device 18 has one or more, e.g. three, LEDs 19 in a disk positioned on one end surface 20. The or each LED is driven by electronic pulse drive means located within the device (not shown). A disk 21 constructed using the fluorescently doped plastics material described above is attached to the LED disk 20 to rotate with the device 18. A photodiode 22 or similar photodetector is located adjacent the disk periphery 23 with only a small gap between its light input surface 24 and the periphery 23 of the disk.

The LED drive means transmits pulses to the or each LED, which pulses are output as a series of light pulses. As described above, the output wavelength of the LED light is selected to be at or near the fluorescent excitation peak of the fluorescent material, resulting in the emission of light within the disk 21 at the emission peak of the material.

-9-

This light will travel radially outwards towards the periphery 23, from where it will be uniformly radiated. Detector 22 will receive the light and generate corresponding pulsed electrical signals.

5 It is clear that, no matter what the relative angular position of the device 18 and the disk 21, signals can be transmitted between the device and the detector.

10 Whilst this embodiment includes only one LED disk 20 and one detector disk 21, a plurality of such pairs of disks could be positioned on the device 18, each having a separate detector 22 and light source 19, allowing simultaneous transmission of several signals.

15 Moreover, the or each disk 23 might alternatively be stationary rather than rotate with the device 18. In another alternative, the disk 21 might rotate whilst the device 18 is fixed.

20 This data transmission principle is equally useful for applications involving a limited range of linear motion.

25 Such a device can also be designed as a rotary encoder. The LED disk may have a radial series of LEDs to rotate with device 18, whilst the disk 21 might be fixed and have a plurality of radially extending Gray code sequences.

30 In order to increase the signal to noise ratios of any one of the above described embodiments, unused surfaces i.e. those not directly receiving light from the input source and those not directly emitting light to the detector, may be mirror coated to retain within the waveguide light radiation which would otherwise be emitted therefrom.

CLAIMS

1. A device for data transmission by electromagnetic radiation comprising a member constituting a waveguide, means for providing pulsed or modulated radiation
5 comprising a first frequency to enter the waveguide and means for detecting radiation at a second frequency at an end surface of the waveguide, the member having within it fluorescent material responsive to radiation at the first frequency to emit radiation at the second
10 frequency, the emitted radiation being guided by the waveguide to the end surface.
2. A device according to claim 1 wherein the fluorescent material has a maximum of absorption in the region of the first frequency.
- 15 3. A device according to claim 2 wherein the frequency of maximum absorption is 521 nm.
4. A device according to claim 1, 2 or 3 wherein the fluorescent material has a maximum of emission at the second frequency.
- 20 5. A device according to claim 4 wherein the frequency of maximum emission is 595 nm.
6. A device according to any one of the preceding claims wherein the waveguide is a planar waveguide having two opposed major surfaces which act as guide
25 surfaces for the emitted radiation.
7. A device according to claim 6 wherein the means for providing radiation is arranged to provide it through one of the major surfaces.
8. A device according to any one of the preceding
30 claims wherein said end surface is substantially perpendicular to a guide axis of the waveguide.
9. A device according to any one of the preceding claims, the waveguide having at least one of its surfaces coated with a reflective coating wherein light
35 confinement within the waveguide is improved.
10. A device according to any one of the preceding

-11-

claims wherein the said end of the waveguide is at the narrow end of a throat portion formed by at least one tapering sidewall of the waveguide, wherein light may be guided to the end.

- 5 11. A device for data transmission substantially as hereinbefore described with reference to Figure 1 of the accompanying drawings.
12. A position detector for detecting the relative positions of two parts, comprising a device according to any one of the preceding claims.
- 10 13. A position detector according to claim 12 comprising a plurality of elements relatively opaque to radiation at the first frequency positioned between the means for providing radiation and the waveguide, the elements being arranged in an n -bit code.
14. A position detector according to claim 13 wherein the means for providing radiation comprises n individual sources for illuminating respective bits in the code.
- 20 15. A position detector according to claim 13 or 14 comprising a plurality of the said n -bit codes arranged sequentially in the direction of relative motion of the two parts.
16. A position detector according to claim 15 wherein the plurality of n -bit codes are arranged sequentially as a Gray code.
- 25 17. A position detector according to claim 15 or 16 wherein the elements forming the code or codes are on a waveguide surface and the waveguide and the detector are arranged to be fixed relative to a first of the parts and the means for providing radiation is arranged to be fixed relative to the second of the parts.
- 30 18. A position detector according to any one of claims 12 to 16 wherein the waveguide, detector and means for providing radiation are arranged to be fixed relative to a first of the parts and the elements forming the
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-12-

code are arranged to be fixed relative to the second of the parts.

19. A position detector according to any one of claims 12 to 18 arranged to detect the relative linear

5 position of the two parts.

20. A position detector according to any one of claims 12 to 18 arranged to detect the relative rotary position of the two parts.

21. A position detector substantially as hereinbefore
10 described with reference to Figures 2 and 3 or Figures 3 and 5 of the accompanying drawings.

22. A syringe infusion pump transmission comprising a position detector according to claim 19, one of said parts being means for operating a syringe infusion pump
15 plunger and the second being means arranged to be connected to the pump body.

23. A device for data transmission by electromagnetic radiation comprising a waveguide for the radiation, the waveguide having two, opposed, major surfaces, one of
20 which provides an input for the radiation to the waveguide, an end or edge surface of the waveguide providing for output of radiation, there being source means of radiation for supplying radiation to said one major surface, detector means responsive to the
25 directed radiation emitted from said end or edge surface, and means in the waveguide and responsive to input radiation for directing radiation towards the end or edge surface, that radiation being guided between the major surfaces.

30

AMENDED CLAIMS

[received by the International Bureau on 17 February 1993 (17.02.93);
original claims 1,10,14, 17, 18 and 23 amended;
new claim 11 added; claims 11-23 renumbered as claims 12-24;
original claims 2-9 unchanged (3 pages)]

1. A device for data transmission by electromagnetic radiation comprising a member constituting a waveguide, a
5 plurality of selectively operable means for providing respective pulsed or modulated beams of radiation comprising a first frequency to enter the waveguide and means for detecting radiation at a second frequency at an
end surface of the waveguide, the member having within it
10 fluorescent material responsive to radiation at the first frequency to emit radiation at the second frequency, the emitted radiation being guided by the waveguide to the end surface.
2. A device according to claim 1 wherein the fluorescent
15 material has a maximum of absorption in the region of the first frequency.
3. A device according to claim 2 wherein the frequency of maximum absorption is 521 nm.
4. A device according to claim 1, 2 or 3 wherein the
20 fluorescent material has a maximum of emission at the second frequency.
5. A device according to claim 4 wherein the frequency of maximum emission is 595 nm.
6. A device according to any one of the preceding claims
25 wherein the waveguide is a planar waveguide having two opposed major surfaces which act as guide surfaces for the emitted radiation.
7. A device according to claim 6 wherein the means for providing radiation is arranged to provide it through one
30 of the major surfaces.
8. A device according to any one of the preceding claims wherein said end surface is substantially perpendicular to a guide axis of the waveguide.
9. A device according to any one of the preceding claims,
35 the waveguide having at least one of its surfaces coated with a reflective coating wherein light confinement within the waveguide is improved.

10. A device according to any one of the preceding claims wherein the said end of the waveguide is at the narrow end of a throat portion formed by at least one tapering sidewall of the waveguide, wherein light defined from any one of the providing means may be guided to the same portion of that narrow end.
11. A device according to any one of the preceding claims wherein the means for detecting radiation comprises a single detector.
12. A device for data transmission substantially as hereinbefore described with reference to Figure 1 of the accompanying drawings.
13. A position detector for detecting the relative positions of two parts, comprising a device according to any one of the preceding claims.
14. A position detector according to claim 13 comprising a plurality of elements relatively opaque to radiation at the first frequency positioned between the means for providing radiation and the waveguide, the elements being arranged in an n-bit code.
15. A position detector according to claim 14, comprising n of said selectively operable means for illuminating respective bits in the code.
16. A position detector according to claim 14 or 15 comprising a plurality of the said n-bit codes arranged sequentially in the direction of relative motion of the two parts.
17. A position detector according to claim 16 wherein the plurality of n-bit codes are arranged sequentially as a Gray code.
18. A position detector according to any one of claims 14 to 17 wherein the elements forming the code or codes are on a waveguide surface and the waveguide and the detecting means are arranged to be fixed relative to a first of the parts and the plurality of selectively operable means are arranged to be fixed relative to the second of the parts.

19. A position detector according to any one of claims 14 to 17 wherein the waveguide, detecting means and plurality of selectively operable means are arranged to be fixed relative to a first of the parts and the
5 elements forming the code are arranged to be fixed relative to the second of the parts.

20. A position detector according to any one of claims 13 to 19 arranged to detect the relative linear position of the two parts.

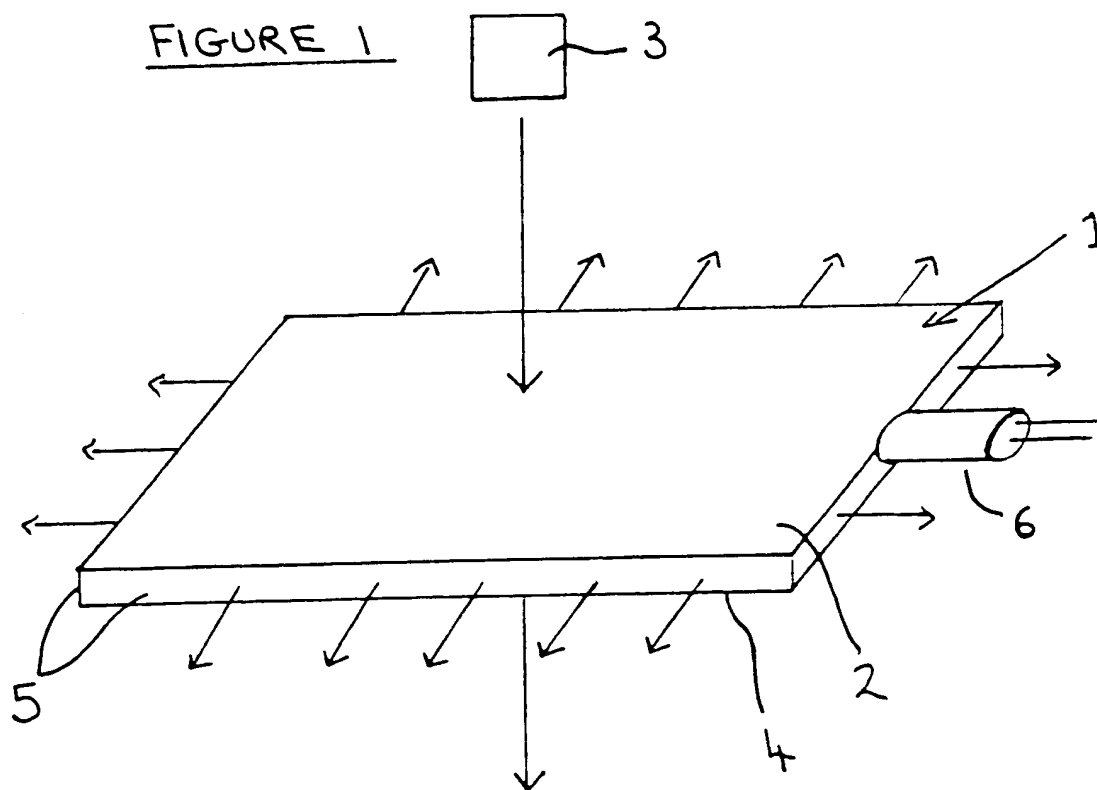
10 21. A position detector according to any one of claims 13 to 19 arranged to detect the relative rotary position of the two parts.

22. A position detector substantially as hereinbefore described with reference to Figures 2 and 3 or Figures 3
15 and 5 of the accompanying drawings.

23. A syringe infusion pump transmission comprising a position detector according to claim 20, one of said parts being means for operating a syringe infusion pump plunger and the second being means arranged to be
20 connected to the pump body.

24. A device for data transmission by electromagnetic radiation comprising a waveguide for the radiation, the waveguide having two, opposed, major surfaces, one of which provides an input for the radiation to the
25 waveguide, an end or edge surface of the waveguide providing for output of radiation, there being a plurality of selectively operable source means of radiation for supplying beams of radiation to said one major surface, detector means responsive to the directed
30 radiation emitted from said end or edge surface, and means in the waveguide and responsive to input radiation for directing radiation towards the end or edge surface, that radiation being guided between the major surfaces.

1/4



SUBSTITUTE SHEET

FIG. 2.

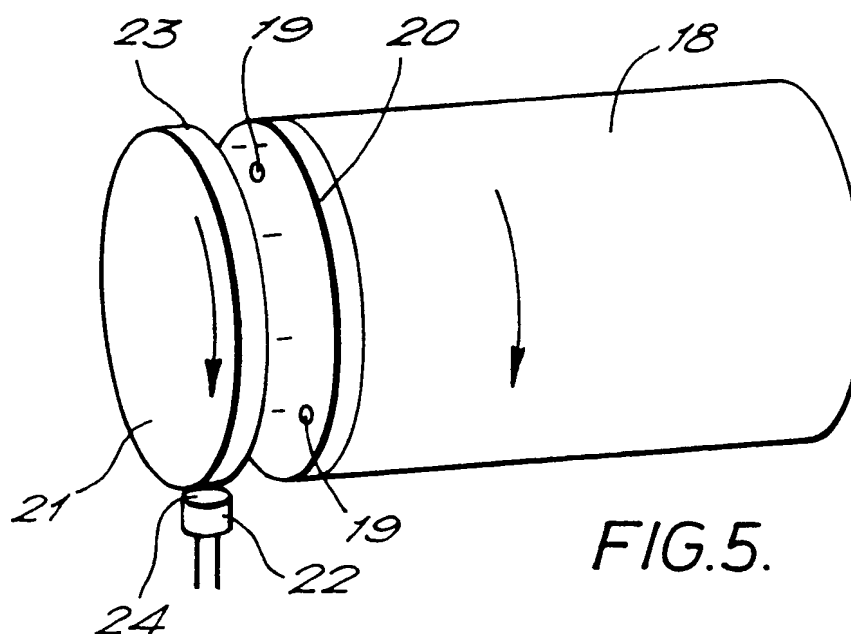
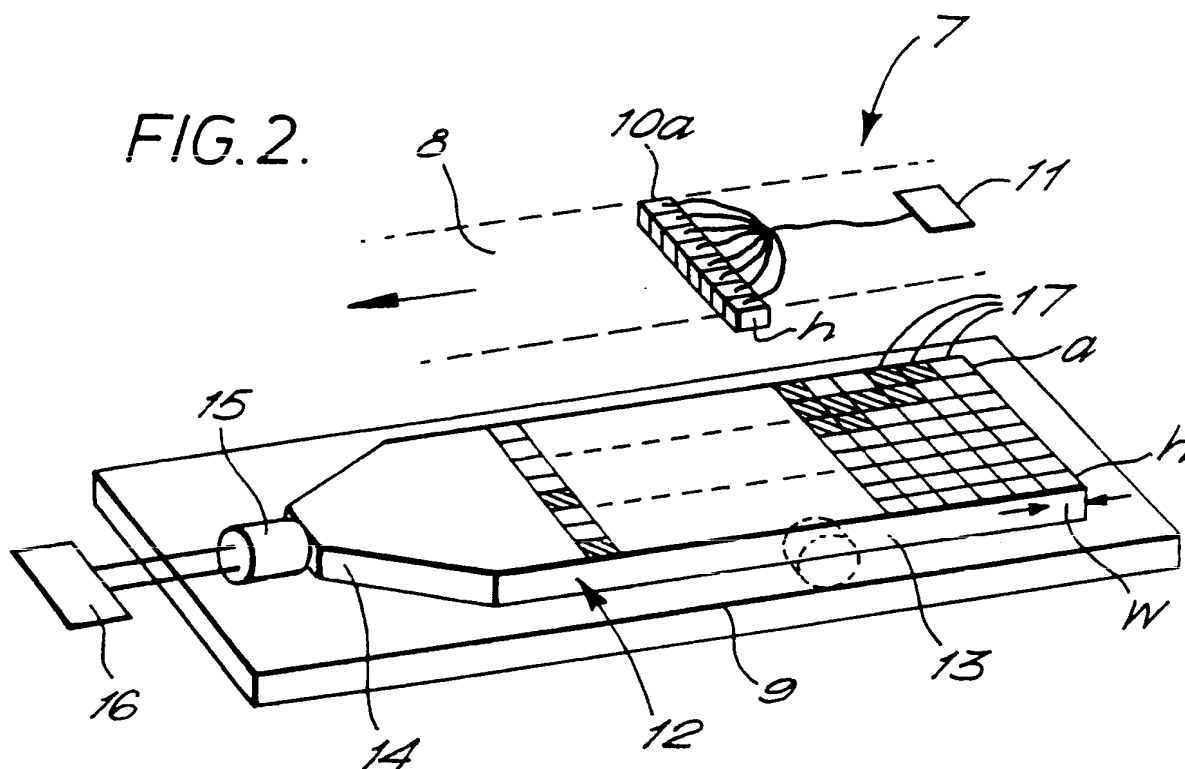


FIG.5.

SUBSTITUTE SHEET

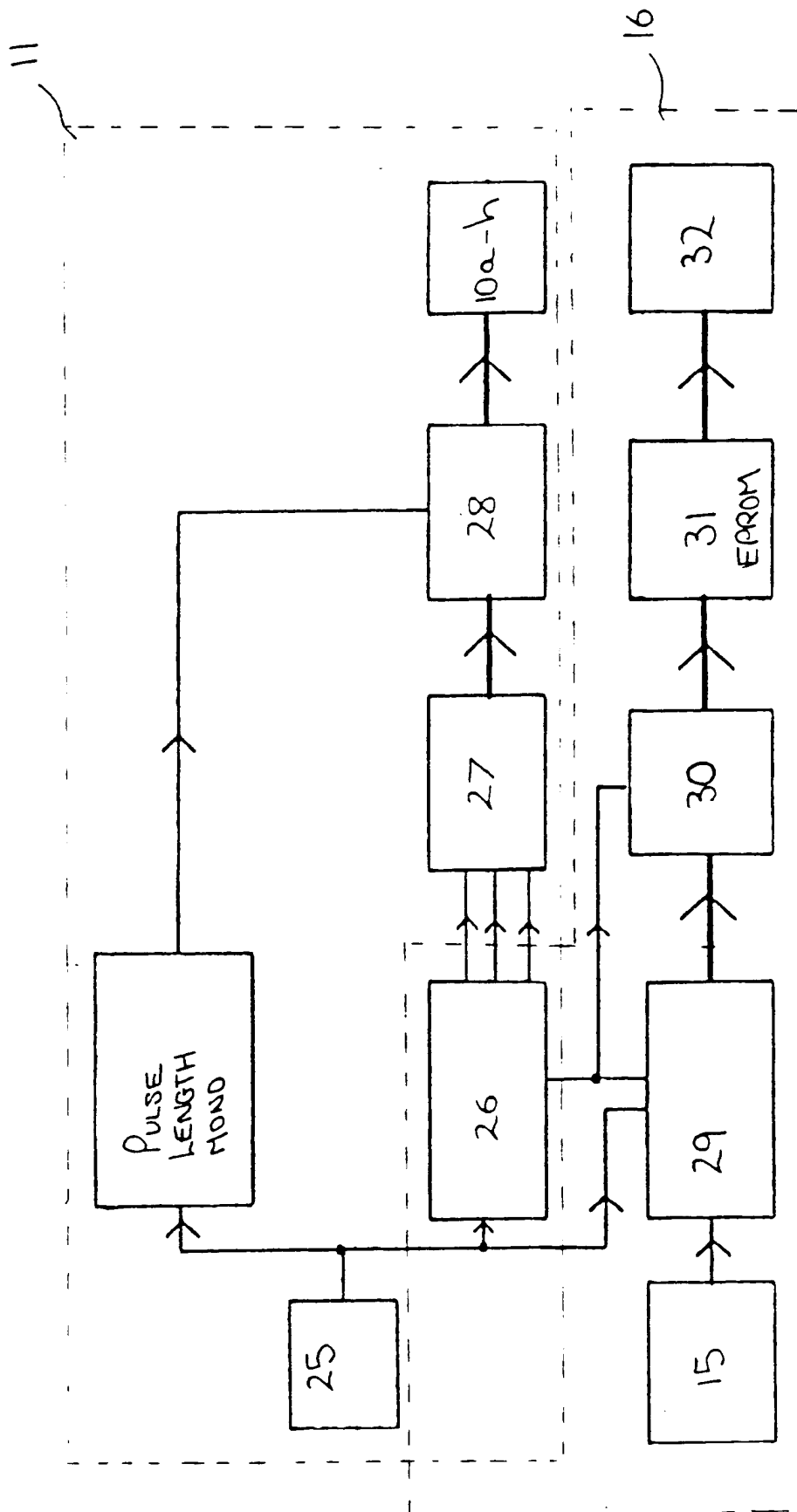


FIGURE 3

SUBSTITUTE SHEET

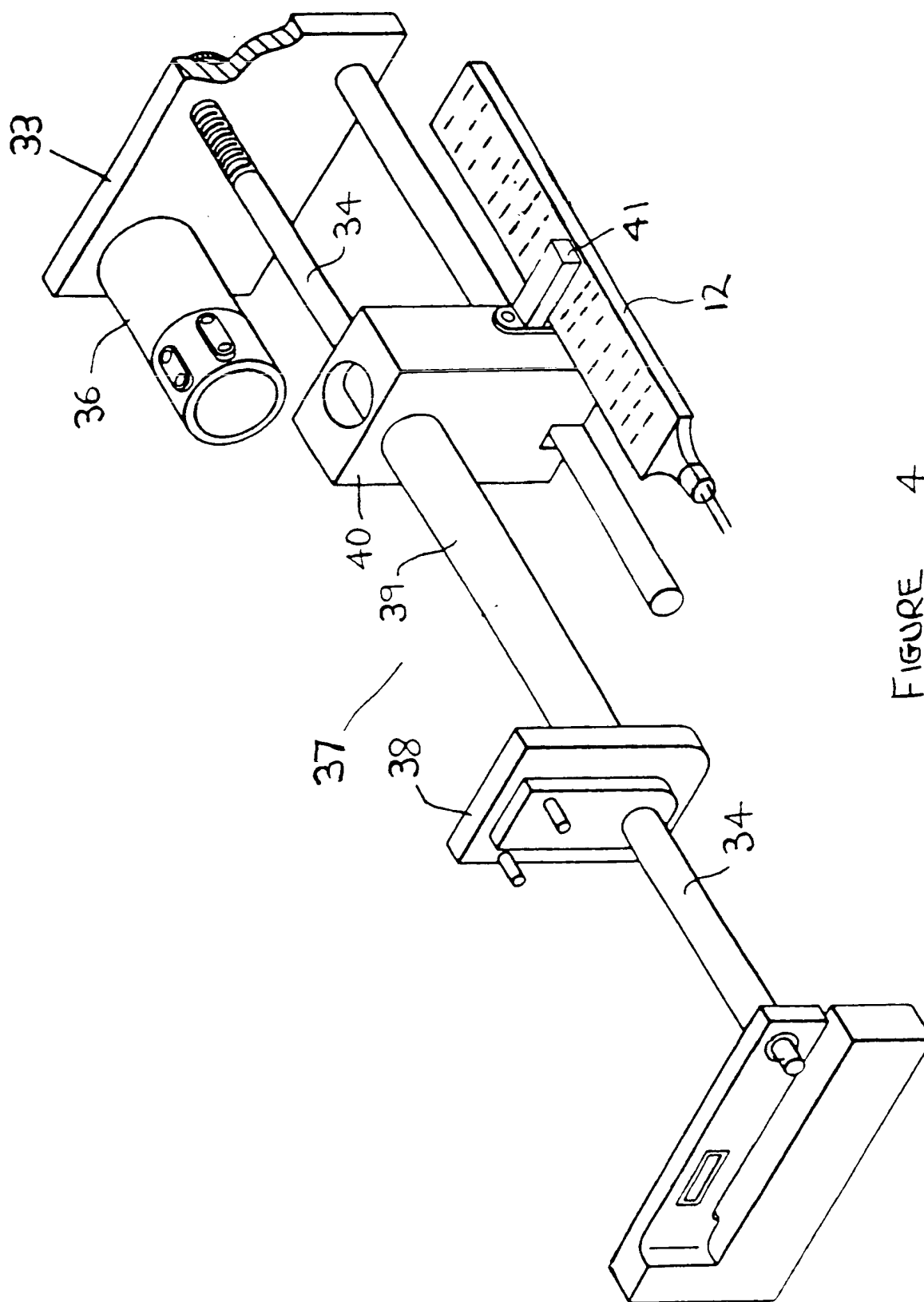


FIGURE 4

SUBSTITUTE SHEET

INTERNATIONAL SEARCH REPORT

International Application No.

PCT/GB 92/01646

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all)⁶

According to International Patent Classification (IPC) or to both National Classification and IPC

Int.Cl. 5 G01D5/26

II. FIELDS SEARCHED

Minimum Documentation Searched⁷

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G01D ;

A61M

Documentation Searched other than Minimum Documentation
to the Extent that such Documents are Included in the Fields Searched⁸III. DOCUMENTS CONSIDERED TO BE RELEVANT⁹

Category ¹⁰	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³
X	DE,A,3 544 290 (FRAUNHOFER-GESELLSCHAFT ZUR FÖRDERUNG DER ANGEWANDTEN FORSCHUNG E.V.) 25 June 1987	1, 2, 6-13, 19, 23
Y	see column 2, line 49 - column 3, line 52 see column 4, line 10 - column 5, line 13 ---	3-5, 14-16, 20, 22
Y	EP,A,0 361 374 (HOECHST AKTIENGESELLSCHAFT) 4 April 1990 see column 4, line 18 - line 40; figure 2 ---	3-5
X	DE,A,3 441 498 (LICENTIA PATENT-VERWALTUNGS-GMBH) 15 May 1986 see page 7, line 9 - page 8, line 5 ---	11
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¹⁰ Special categories of cited documents:

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IV. CERTIFICATION

Date of the Actual Completion of the International Search

30 NOVEMBER 1992

Date of Mailing of this International Search Report

17. 12. 92

International Searching Authority

EUROPEAN PATENT OFFICE

Signature of Authorized Officer

LUT K.

III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category °	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No.
Y	EP,A,0 115 025 (W. RUHRMANN) 8 August 1984 see figure 10 ---	14
Y	DE,A,2 035 594 (THE MARCONI CO LTD) 21 January 1971 see page 7, line 4 - page 8, line 32 ---	15, 16
A	MEASUREMENT + CONTROL vol. 19, no. 1, February 1986, LONDON, GREAT-BRITAIN pages 4 - 16 R.S. MEDLOCK 'Review of modulating techniques for fibre optic sensors' see figure 8 ---	16
Y		20
Y	GB,A,2 224 444 (WELMED LIMITED) 9 May 1990 cited in the application see abstract -----	22

**ANNEX TO THE INTERNATIONAL SEARCH REPORT
ON INTERNATIONAL PATENT APPLICATION NO.**

GB 9201646
SA 65090

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Patent document cited in search report	Publication date	Patent family member(s)	Publication date
DE-A-3544290	25-06-87	None	
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		AU-A- 4177389	05-04-90
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		DE-A- 3376759	30-06-88
		JP-A- 59133438	31-07-84
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82